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D206-628-024
Job Sheet 198698



Part No: D206-628-024

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ RH - High Gear, Float Compatible 206L/L1/L3/L4



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/1/19

Job Tracking No:

Due Date: 8/16/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV N/A IPP Rev:D As Per Ecn 766 06-01-06 JLM IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/16/19	8/16/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		PL
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S203307



Part: D206-628-024

Job No: 198698

Serial No/Batch: S203307

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-14 Issue 2, FAA STC SA00500SE 18/10/17, EASA ST

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					Packaging 1 - 31			
					Packaging 1 - 32			
					Packaging 1 - 33			
					Packaging 1 - 34			
					Packaging 1 - 35			
					Packaging 1 - 36			
					120 QC 4	1 pcs	8/16/19	0.00 0.00
QC 4 - 58								
QC 4 - 69								
QC 4 - 9								
QC 4 - 46								
QC 4 - 68								
QC 4 - 72								
QC 4 - 74								
				QC 4 - 75				
				130 Packaging 3-1 - Stock - B4B 1 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B								
				Packaging 3 - 9 - B4B				
				Packaging 3 - 10 - B4B				
				Packaging 3 - 11 - B4B				
				Packaging 3 - 12 - B4B				
				Packaging 3 - 13 - B4B				
				Packaging 3 - 14 - B4B				
				Packaging 3 - 15 - B4B				
				Packaging 3 - 16 - B4B				
				Packaging 3 - 17 - B4B				
				Packaging 3 - 18 - B4B				
				Packaging 3 - 19 - B4B				
				Packaging 3 - 20 - B4B				
				Packaging 3 - 21 - B4B				
				Packaging 3 - 22 - B4B				
				Packaging 3 - 23 - B4B				
				Packaging 3 - 24 - B4B				
				Packaging 3 - 25 - B4B				
				Packaging 3 - 26 - B4B				
				Packaging 3 - 27 - B4B				
				Packaging 3 - 28 - B4B				
				Packaging 3 - 29 - B4B				
				Packaging 3 - 30 - B4B				
				Packaging 3 - 31 - B4B				
				Packaging 3 - 32 - B4B				
				Packaging 3 - 33 - B4B				
				Packaging 3 - 34 - B4B				
				Packaging 3 - 35 - B4B				
				Packaging 3 - 36 - B4B				
135 DC - 1 - B4B	1 pcs	8/16/19	0.00 0.00	DC - 1 - B4B				
				DC - 2 - B4B				
140 QC 21 - FG	1 pcs	8/16/19	0.00 0.00	QC 21 - FG - 21				
				QC 21 - FG - 70				
				QC 21 - FG - 53				
				Broussard				

MED

8/27/2019

MED

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9-09

SEP 12 2019

Part Op 110 - Pick Kit
Descriptions: 120 - QC4- 100% Inspect kits for completeness

location F6 108

130 - Identify and pack for shipping as per PPP D206-628-024

135 - Document Control - Photocopy blue file and type labels as per PPP D206-628-024 CHG 003

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C4A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
AN4C14A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN4C15A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
D2731-7	Mounting Lug	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
D2732	Rubber Cushion (\$Per Foot)	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2842-042	Step Assembly RH, 206 Float	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D2844-1	Arm	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2844-3	Arm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3394-043	Lug	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
MS21043-4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0363R	Washer (AN960C101)	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0432R	Washer (AN960C416L)	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
NAS1515H3	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
NAS1515H4L	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C4A	3	1,299	0
	AN4C14A	4	94	0
	AN4C15A	8	45	0
	D2731-7	4	81	0
	D2732	2	563	0
	D2842-042	1	1	0
	D2844-1	2	9	0
	D2844-3	1	4	0
	D3394-043	4	37	0
	MS21043-4	12	880	0
	NAS1149C0363R	3	663	0
	NAS1149C0432R	24	1,265	0
	NAS1515H3	3	254	0
	NAS1515H4L	24	202	0

Part Specifications

Specifications could not be found.

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5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-3	MOUNTING LUG
8	8	8	8	8	8	D2732-333	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-2	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-1A	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN303A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN701A	BOLT
4	4	8	8	4	4	AN701A	BOLT
2	2	3	3	3	3	NAS1149C0362R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1513H1	WASHER
12	12	12	12	12	12	MS21913-3	NUT
2	2	3	3	3	3	NAS1513H2	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

Change Record

PAGE 1 OF 1

Part Number: D206-628-023/-023BL/-024/-024BL

Description: HELI-ACCESS STEP, LH/RH (206L FLOAT)

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